

Directions for use:

- Preparation:** *The surfaces must be clean, dry and free of oil, grease, dust and loose particles.*
- The strength and durability of a bonded joint are dependent on proper treatment of the surfaces to be bonded. At the very least, joint surfaces should be cleaned with a good degreasing agent such as acetone or isopropanol.*
- It is always recommended to carry out an adhesive test on the materials which should be glued.*
- Mixture:** *Remove spatula from side of the double syringe and cap from handle. Break safety seal of double syringe. Dispense equal quantities of both parts into enclosed mixing tray. Stir well using enclosed spatula.*
- Potlife:** *5 min.*
- Application temperature:** *between 5 - 40 °C.*
- Application:** *Apply both surfaces a thin and even layer of adhesive, press the surfaces together.*
- The surfaces must be pressed together while the adhesive is curing, approx. 30 minutes at 20 °C.*
- After 24 hours at 20 °C the adhesive has gained its full strength. At lower temperature the curing time is prolonged.*
- Cleaning:** *Uncured adhesive can be cleaned with acetone. Cured adhesive can only be removed mechanically.*

Health and safety:

- Contain:** *Epoxy*
- Hazard symbol:** *Xi, irritant*
N, dangerous for the environment
- Risk and safety phrases:** *Irritating to skin. Risk of severe eye damage.*
May cause sensitisation by skin contact.
Toxic to aquatic organisms.
May cause long-term adverse effects in the aquatic environment.
Keep out of the reach of children.
In case of contact with eyes or skin, rinse immediately with plenty of water and seek medical advice.
Wear suitable protective clothing and eye/face protection.
If swallowed, seek medical advice immediately and show this container or label.
Avoid release to the environment.

For further information, please refer to safety datasheet.

The information and data contained in this Product Information sheet are based on extensive laboratory testing and our practical experiences, and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this Product Information sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.

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Epoxy Rapid 332 - Revised 14.02.2013- Side 2/2